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MODEL:
AFL4-W07-EHL

Fanless Panel PC with Intel® Celeron® J6412 on-board processor, 8GB LPDDR4x on-board, IEEE 802.11 a/b/g/n/ax, Bluetooth V5.2, one M.2 2242 M Key Slot

User Manual

Rev. 1.00 - April 6, 2023



Revision

| Date | Version | Changes |
|---------------|---------|-----------------|
| April 6, 2023 | 1.00 | Initial release |



Safety Instructions

- en** Warning! Read the user manual before connecting the system to the power source.
 - de** Vorsicht! Bitte lesen Sie die Bedienungsanleitung, bevor Sie das System an eine Stromquelle anschließen.
 - fr** Attention! Avant de brancher le système à la source d'alimentation, consultez le mode d'emploi.
 - it** Avvertenza! Consultare il manuale utente prima di collegare il sistema all'alimentatore.
 - es** Atención! Lea atentamente este manual del usuario antes de operar la fuente de alimentación.
 - zh** 警告! 在將系統連接到電源之前, 請仔細閱讀使用手冊。
 - cn** 警告! 在將系統連接到電源之前, 請仔細閱讀使用手冊。
-

- en** Warning! To prevent the system from overheating, do not operate it in an area that exceeds the maximum operating temperature described in the user manual.
 - de** Vorsicht! Um eine Überhitzung des Systems zu vermeiden, betreiben Sie es ausschließlich im zulässigen Betriebstemperaturbereich. Dieser ist in der Bedienungsanleitung vermerkt.
 - fr** Attention! Pour éviter la surchauffe du système, ne l'utilisez pas dans une zone dont la température dépasse les limites décrits dans le mode d'emploi.
 - it** Avvertenza! Per evitare che il sistema si surriscaldi, non utilizzarlo in aree che superino la temperatura massima d'esercizio descritta nel manuale utente.
 - es** Atención! Para evitar el excesivo calentamiento del sistema, no opere en las condiciones de temperatura superior a lo recomendado en este manual del usuario.
 - zh** 警告! 為防止系統過熱, 不要在超過使用手冊上記載的產品工作溫度範圍之外操作此系統。
 - cn** 警告! 為防止系統過熱, 不要在超過使用手冊上記載的產品工作溫度範圍之外操作此系統。
-

- en** Warning! Use only the adapter and power cord approved for this system. Use of another type of adapter may risk fire or explosion. Please refer to the user manual for the power adapter specifications.
- de** Vorsicht! Nur zugelassene Netzteile und Netzkabel dürfen verwendet werden. Die Benutzung von anderen Netzteilen kann einen Brand oder eine Explosion zur Folge haben. Prüfen Sie die jeweiligen Spezifikationen in der Bedienungsanleitung.
- fr** Attention! Utilisez exclusivement le câble d'alimentation et l'adaptateur homologués pour ce système. L'utilisation d'un autre type d'adaptateur risquerait de provoquer un incendie ou une explosion. Veuillez référer au mode d'emploi pour les spécifications de l'adaptateur d'alimentation.
- it** Avvertenza! Utilizzare solo l'adattatore e il cavo di alimentazione approvati per questo sistema. L'uso di un altro tipo di adattatore può causare rischio d'incendio o esplosione. Si prega di fare riferimento al manuale utente per le specifiche sull'alimentazione.
- es** Atención! Utilice solamente el adaptador de corriente alterna (CA) con Marcas Conformidad otorgadas. Cualquier otro adaptador no otorgado aumenta el riesgo de explosión o incendio. Por favor consulte el manual del usuario para las especificaciones del adaptador de alimentación.
- zh** 警告! 只能使用經過認證、適用於本系統的電源變壓器與電源線。使用不適用的電源變壓器將可能導致火災或爆炸。電源變壓器規格請參考使用手冊。
- cn** 警告! 只能使用经过认证, 适用于本系统的电源适配器与电源线。使用不适用的电源适配器将可能导致火灾或爆炸。电源适配器规格请参考使用手册。

-
- en** Warning! Ultimate disposal of this product should be handled according to all national laws and regulations.
- de** Vorsicht! Die Entsorgung dieses Produkts sollte gemäß allen Bestimmungen und Gesetzen des Landes erfolgen.
- fr** Attention! La mise au rebut ou le recyclage de ce produit sont généralement soumis aux lois et/ou directives de respect de l'environnement. Renseignez-vous auprès de l'organisme compétent.
- it** Avvertenza! Lo smaltimento di questo prodotto deve essere eseguito secondo le leggi e i regolamenti locali.
- es** Atención! La disposición final de residuos de este producto se debe cumplir con las normativas y leyes del país.
- zh** 警告! 本產品的廢棄處理應根據該國家的法律和規章進行。
- cn** 警告! 本产品的废弃处理应根据该国家的法律和规章进行。
-

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Manual Conventions



WARNING

Warnings appear where overlooked details may cause damage to the equipment or result in personal injury. Warnings should be taken seriously.



CAUTION

Cautionary messages should be heeded to help reduce the chance of losing data or damaging the product.



NOTE

These messages inform the reader of essential but non-critical information. These messages should be read carefully as any directions or instructions contained therein can help avoid making mistakes.



HOT SURFACE

This symbol indicates a hot surface that should not be touched without taking care.

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Chapter

1

Introduction

AFL4-W07-EHL Panel PC

1.1 Overview



Figure 1-1: AFL4-W07-EHL Panel PC

The AFL4-W07-EHL is a 7" panel PC powered by Intel® Celeron® J6412 Processor, featuring a variety of functions and peripherals.

The Intel® Celeron® Processor J6412 is a SoC (System-on-Chip) that ensures optimal memory, graphics, and peripheral I/O support. The system comes with on-board dual-channel LPDDR4x 8GB RAM ensuring smooth data throughputs with reduced bottlenecks and fast system access.

The major external device connections include USB 3.2 Gen 2, USB 2.0, serial port, LAN port and HDMI connectors.

1.2 Features

Some of the features of the AFL4-W07-EHL Series panel PC include:

- Equipped with Intel® Celeron® processor J6412
- With 8 GB of LPDDR4x memory
- IP 65 compliant front panel
- Anti-glare and anti-UV touchscreen
- Support gloved and wet hand operation
- Two USB 3.2 Gen 2
- Two RS-232/422/485 by DB9
- Support Wi-Fi 6E and Bluetooth 5.2

1.3 Front Panel

The front side of the AFL4-W07-EHL is a flat panel LCD touchscreen surrounded by an aluminum frame. (Figure 1-2).



Figure 1-2: Front View

1.4 Rear Panel

The rear panel provides access to retention screw holes that support VESA 75 mounting. See Figure 1-3.



Figure 1-3: Rear View

1.5 Bottom Panel

The bottom panel of the AFL4-W07-EHL has the following connectors and switches (Figure 1-4).

AFL4-W07-EHL Panel PC

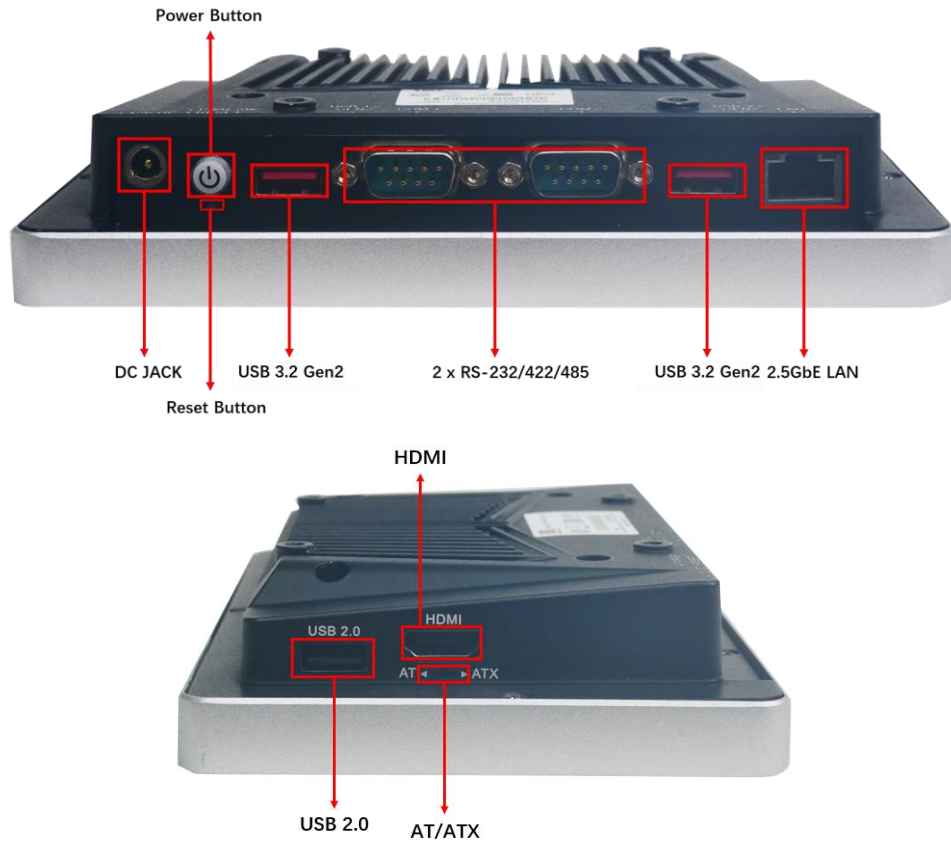


Figure 1-4: Bottom Panel



NOTE:

Before installing the operating system, the user must enter the **Boot** BIOS menu first and choose which operating system will be installed. Otherwise, the USB 2.0 and USB 3.2 Gen 2 ports may not be detected.

1.6 System Specifications

The technical specifications for the AFL4-W07-EHL systems are listed in **Table 1-1**.

| Specification | AFL4-W07-EHL |
|-----------------|--------------|
| LCD Size | 7" (16:9) |
| Max. Resolution | 1024 x 600 |

| | |
|--------------------------------------|---|
| Brightness (cd/m²) | 450 |
| LCD Color | 16.2M |
| Contrast Ratio | 800:1 |
| Viewing Angle (H-V) | 170°/170° |
| Backlight MTBF | 20000 hours |
| Touchscreen | PCAP with USB interface (anti-UV/AG coating) |
| Touch Controller | EETI 81 Series |
| CPU (SoC) | Intel® Celeron® Processor J6412 |
| RAM | Dual channel LPDDR4x 8GB on board |
| Ethernet | LAN1: Intel® I225V 2.5GbE controller |
| Storage | 128GB eMMC (Optional) |
| M.2 | 1 x M.2 2242 M key (PCIe Gen3 x1 or SATA) |
| Audio | Realtek ALC888S |
| Internal Speaker | AMP 1.2 W (internal speaker) |
| Wireless & Bluetooth | IEEE 802.11ax 2T2R module (Wi-Fi 6E) with BT v5.2 (M.2 2230 A-key) |
| Construction | Aluminum die casting |
| Mounting | Wall, Stand, Arm, VESA 75 |
| Color | Silver + Black |
| Operating Temperature | -10 ~ 40°C |
| Storage Temperature | -20°C ~ 60°C |
| Humidity | 10% ~ 95%@40°C (non-condensing) |
| Net weight | 0.740 kg |
| IP Level | IP 64 compliant front panel |

AFL4-W07-EHL Panel PC

| | |
|-------------------------------|---|
| Safety/EMC | CE/EMC, FCC, RED (Class A) |
| Power Requirement | 12V |
| Thermal Solution | Fanless |
| ErP | ErP 2009/125/EC |
| OS | Windows10 / Linux |
| I/O Ports and Switches | <ul style="list-style-type: none"> 1 x 2.5GbE LAN 2 x RS-232/422/485 by DB9 1 x USB2.0 1 x HDMI output 2 x USB 3.2 Gen 2 1 x Power button 1 x AT/ATX switch 1 x Reset button 1 x 12V DC input jack |

Table 1-1: System Specifications

1.6.1 WLAN/Bluetooth Frequency Range and Power

| Technology | Frequency range/MHz | Max. E.I.R.P/dBm |
|-------------------|----------------------------|-------------------------|
| WLAN 2.4GHz | 2400-2483.5 | 20 |
| WLAN 5GHz | 5150-5250 | 23 |
| WLAN 5GHz | 5250-5350 | 23 |
| WLAN 5GHz | 5470-5725 | 23 |
| WLAN 5GHz | 5725-5850 | 13.98 |
| WLAN 6GHz | 5945-6425 | 14 |
| Bluetooth BR/EDR | 2402-2480 | 10 |
| Bluetooth LE | 2402-2480 | 10 |

Table 1-2: WLAN/Bluetooth Frequency range and power

1.7 Dimensions

The AFL4-W07-EHL dimensions are shown below.

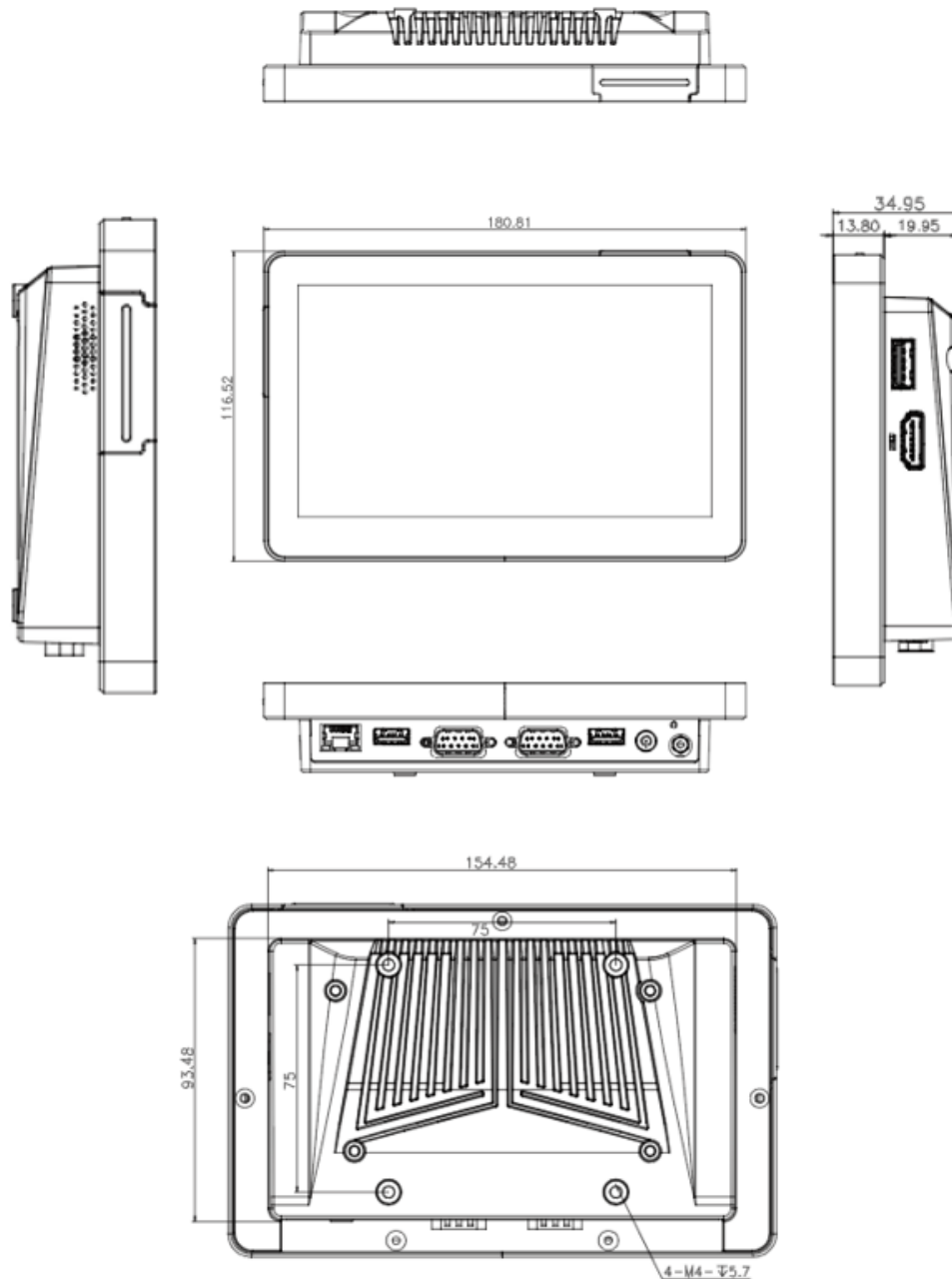


Figure 1-5: AFL4-W07-EHL Dimensions (mm)

Chapter

2

Unpacking

2.1 Unpacking

To unpack the panel PC, follow the steps below:



WARNING!

The front side LCD screen has a protective plastic cover stuck to the screen. Only remove the plastic cover after the panel PC has been properly installed. This ensures the screen is protected during the installation process.

Step 1: Open the box.

Step 2: Lift the panel pc out of the boxes.

Step 3: Remove both polystyrene ends, one from each side.

Step 4: Pull the plastic cover off the panel PC.

Step 5: Make sure all the components listed in the packing list are present.

2.2 Packing List



NOTE:

If any of the components listed in the checklist below are missing, do not proceed with the installation. Contact the IEI reseller or vendor the AFL4-W07-EHL was purchased from or contact an IEI sales representative directly by sending an email to sales@ieiworld.com.

AFL4-W07-EHL Panel PC

The AFL4-W07-EHL panel PC is shipped with the following components:





| Quantity | Item | Image |
|----------|-----------------------|---|
| 1 | AFL4-W07-EHL panel PC |  |
| 1 | 60 W power adapter |  |
| 1 | Power cord |  |

Table 2-1: Packing List

If any of the above items are missing or damaged, contact the distributor or sales representative immediately.

2.3 Optional Items

The following are optional components which may be separately purchased:

| Item and Part Number | Image |
|---|--|
| VESA 75 wall mount kit (P/N: AFLWK-12) |  |




| Item and Part Number | Image |
|--|--|
| Arm (P/N: ARM-11-RS) |  |
| Stand for VESA 75 (P/N: STAND-C12-R10) |  |
| LCD monitor stand with adjustable hinge (P/N: VSTAND-A07-R11) |  |

Table 2-2: Optional Items

Chapter

3

Installation

3.1 Anti-static Precautions

**WARNING:**

Failure to take ESD precautions during the maintenance of the AFL4-W07-EHL may result in permanent damage to the AFL4-W07-EHL and severe injury to the user.

Electrostatic discharge (ESD) can cause serious damage to electronic components, including the AFL4-W07-EHL. Dry climates are especially susceptible to ESD. It is therefore critical that whenever AFL4-W07-EHL is accessed internally, or any other electrical component is handled, the following anti-static precautions are strictly adhered to.

- **Wear an anti-static wristband:** Wearing a simple anti-static wristband can help to prevent ESD from damaging the board.
- **Self-grounding:** Before handling the board, touch any grounded conducting material. During the time the board is handled, frequently touch any conducting materials that are connected to the ground.
- **Use an anti-static pad:** When configuring the AFL4-W07-EHL, place it on an anti-static pad. This reduces the possibility of ESD damaging the AFL4-W07-EHL.
- **Only handle the edges of the PCB:** When handling the PCB, hold the PCB by the edges.

3.2 Installation Precautions

When installing the panel PC, please follow the precautions listed below:

- **Power turned off:** When installing the panel PC, make sure the power is off. Failing to turn off the power may cause severe injury to the body and/or damage to the system.
- **Certified Engineers:** Never open the equipment. For safety reasons, the equipment should be opened only by qualified skilled person. Only certified engineers should install and modify onboard functionalities.

AFL4-W07-EHL Panel PC

- **Anti-static Discharge:** If a user opens the rear panel of the panel PC, to configure the jumpers or plug in added peripheral devices, ground themselves first and wear an anti-static wristband.

3.3 Installation and Configuration Steps

The following installation steps must be followed.

Step 1: Unpack the panel PC.

Step 2: Install a M.2 module.

Step 3: Configure the system.

Step 4: Connect peripheral devices to the panel PC.

Step 5: Mount the panel PC.

3.4 Removing the Back Cover



WARNING:

Before any internal installation procedures are carried out on the system, make sure the system is turned off and cooled down for 15 minutes. Failing to turn off the system before opening it can cause permanent damage to the system and serious or fatal injury to the user.

Remove the back cover retention screws on the back cover. Lift the cover up to remove.



Figure 3-1: Back Cover Retention Screws

3.5 M.2 Module Installation

To install a M.2 module into the AFL4-W07-EHL, please follow the steps below:

Step 1: Remove the back cover. See **Figure 3-1**.

Step 2: Locate the M.2 M-key 2242 card slot. Remove the preinstalled retention screw on the standoff of the M.2 M-key card slot as shown in **Figure 3-2**.

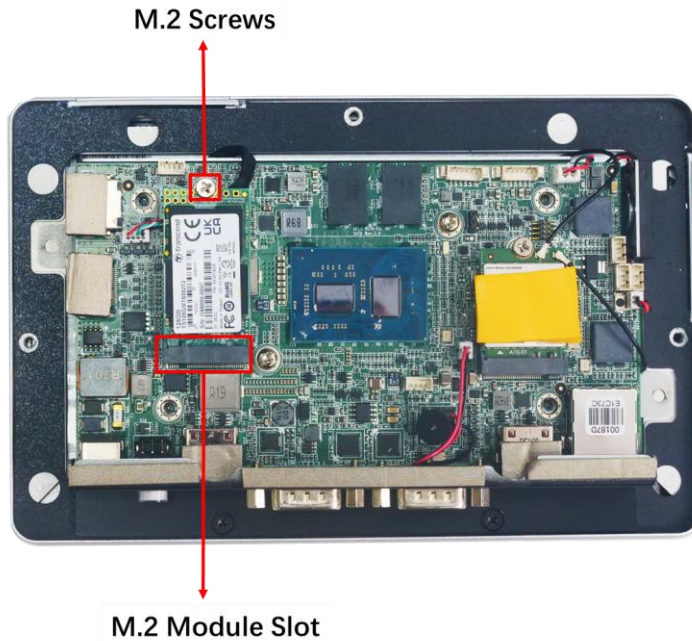


Figure 3-2: M.2 Module Slot Location

AFL4-W07-EHL Panel PC

- Step 3:** Line up the notch on the M.2 module with the notch on the connector. Slide the M.2 card into the socket at an angle of about 20°.
- Step 4:** Push the other end of the M.2 module down and secure the module with the previously removed retention screw (**Figure 3-3**).

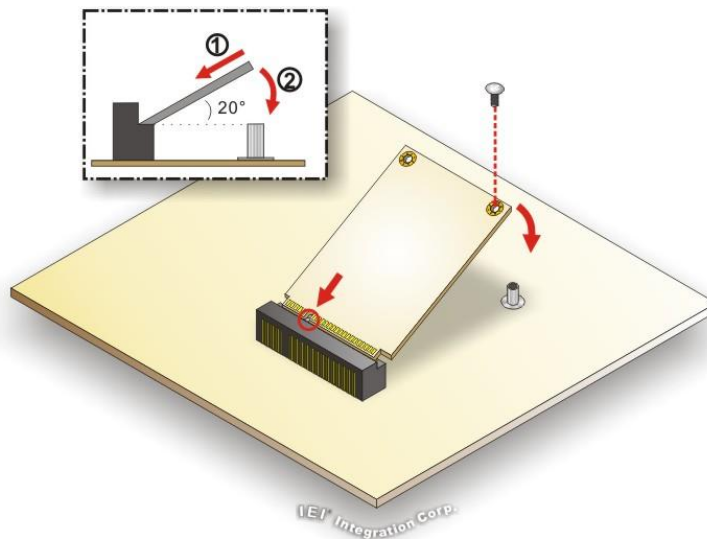


Figure 3-3: M.2 Module Installation

3.6 Clear CMOS

If the AFL4-W07-EHL fails to boot due to improper BIOS settings, the clear CMOS Button clears the CMOS data and resets the system BIOS information. To do this, push the clear CMOS button for three seconds, then restart the system. The clear CMOS button location is shown in **Figure 3-4**.

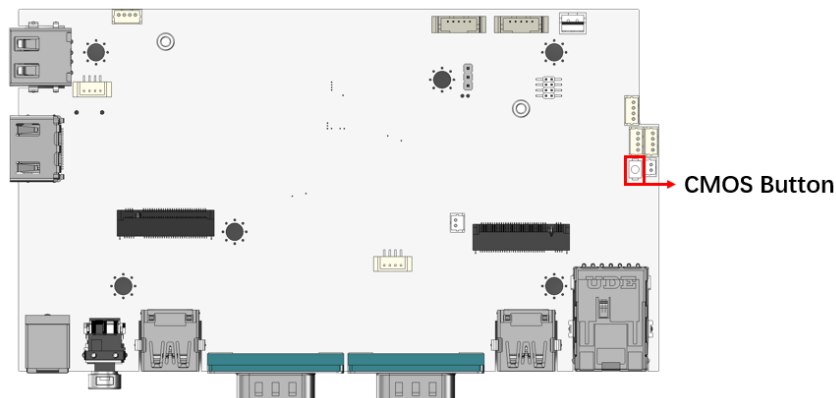


Figure 3-4: Clear CMOS Button Location

3.7 AT/ATX Mode Selection

AT or ATX power mode can be used on the AFL4-W07-EHL. The selection is made through an AT/ATX switch located on the side panel (**Figure 3-5**).



Figure 3-5: AT/ATX Switch Location

3.7.1 AT Power Mode

With the AT mode selected, the power is controlled by a central power unit rather than a power switch. The AFL4-W07-EHL panel PC turns on automatically when the power is connected. The AT mode benefits a production line to control multiple panel PCs from a central management center and other applications including:

- ATM
- Self-service kiosk
- Plant environment monitoring system
- Factory automation platform
- Manufacturing shop flow

3.7.2 ATX Power Mode

With the ATX mode selected, the AFL4-W07-EHL panel PC goes in a standby mode when it is turned off. The panel PC can be easily turned on via network or a power switch in standby mode. Remote power control is perfect for advertising applications since the broadcasting time for each panel PC can be set individually and controlled remotely. Other possible application includes

AFL4-W07-EHL Panel PC

- Security surveillance
- Point-of-Sale (POS)
- Advertising terminal

3.8 Mounting the System

The methods of mounting the AFL4-W07-EHL are listed below.

- Wall mounting
- Arm mounting
- Stand mounting
- V-Stand mounting

The mounting methods are described below.

3.8.1 Wall Mounting

To mount the panel PC onto the wall, please follow the steps below.

- Step 1:** Select the location on the wall for the wall-mounting bracket.
- Step 2:** Carefully mark the locations of the four screw holes in the bracket on the wall.
- Step 3:** Drill four pilot holes at the marked locations on the wall for the bracket retention screws.
- Step 4:** Align the wall-mounting bracket screw holes with the pilot holes.
- Step 5:** Secure the mounting-bracket to the wall by inserting the retention screws into the four pilot holes and tightening them (**Figure 3-6**).

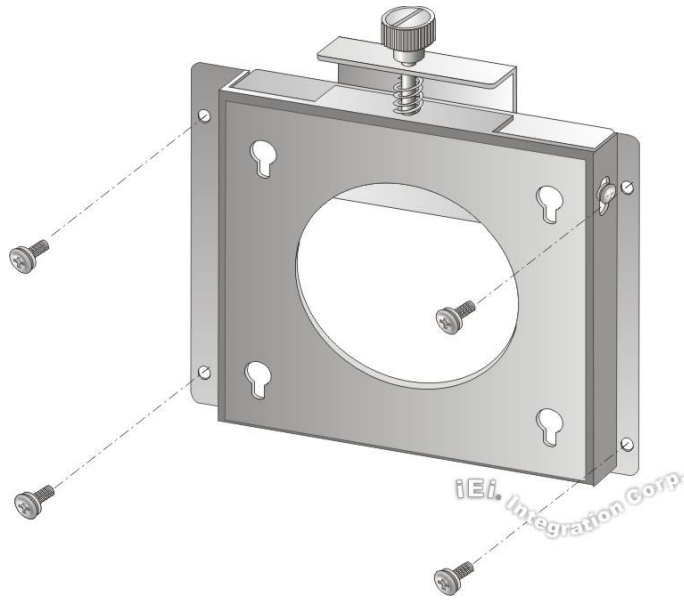


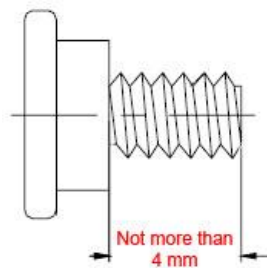
Figure 3-6: Wall-mounting Bracket

Step 6: Insert the four monitor mounting screws provided in the wall mount kit into the four screw holes on the rear panel of the panel PC and tighten until the screw shank is secured against the rear panel (**Figure 3-7**).



WARNING:

Please use the M4 screws provided in the wall mount kit for the rear panel. If the screw is missing, the thread depth of the replacement screw should be not more than 4 mm.



Step 7: Align the mounting screws on the monitor rear panel with the mounting holes on the bracket.

AFL4-W07-EHL Panel PC

Step 8: Carefully insert the screws through the holes and gently pull the monitor downwards until the monitor rests securely in the slotted holes. Ensure that all four of the mounting screws fit snugly into their respective slotted holes. Always keep the AFL4-W07-EHL in landscape orientation when mounting on the wall.



NOTE:

In the diagram below the bracket is already installed on the wall.

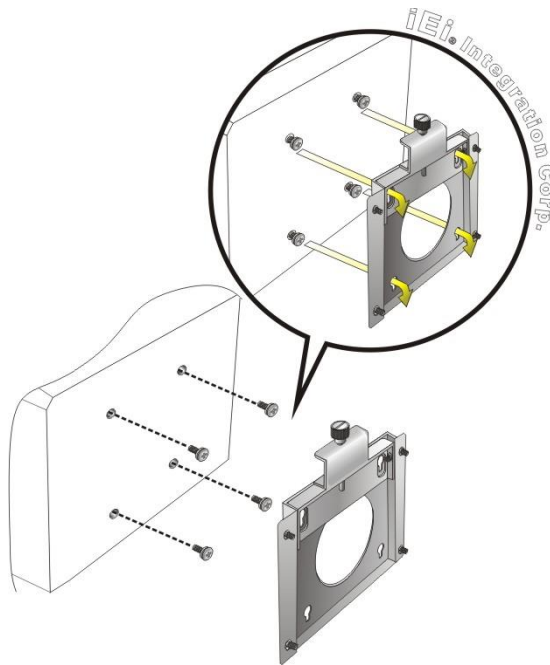


Figure 3-7: Chassis Support Screws

Step 9: Secure the panel PC by fastening the retention screw of the wall-mounting bracket (**Figure 3-8**).

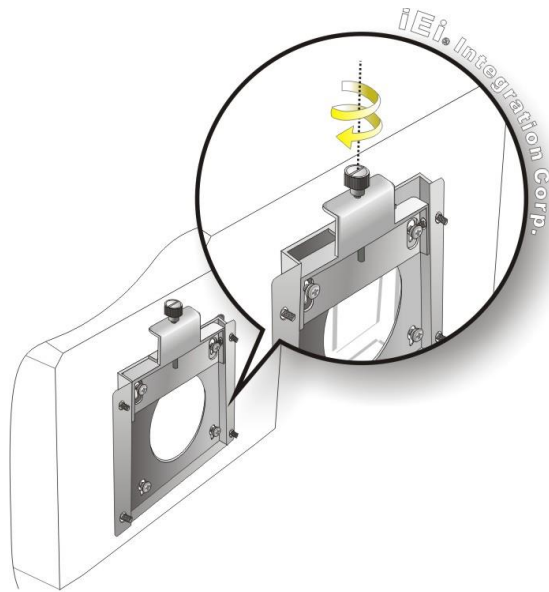


Figure 3-8: Secure the Panel PC

3.8.2 Arm Mounting

The AFL4-W07-EHL is VESA (Video Electronics Standards Association) compliant and can be mounted on an arm with a 75 mm interface pad. To mount the AFL4-W07-EHL on an arm, please follow the steps below.

Step 1: The arm is a separately purchased item. Please correctly mount the arm onto the surface it uses as a base. To do this, refer to the installation documentation that came with the mounting arm.



NOTE:

When purchasing the arm please ensure that it is VESA compliant and that the arm has a 75 mm interface pad. If the mounting arm is not VESA compliant it cannot be used to support the AFL4-W07-EHL panel PC.

Step 2: Once the mounting arm has been firmly attached to the surface, lift the panel PC onto the interface pad of the mounting arm.

AFL4-W07-EHL Panel PC

Step 3: Align the retention screw holes on the mounting arm interface with those in the panel PC (**Figure 3-9**).



Figure 3-9: Arm Mounting Retention Screw Holes

Step 4: Secure the AFL4-W07-EHL to the interface pad by inserting four retention screws through the mounting arm interface pad and into the AFL4-W07-EHL.

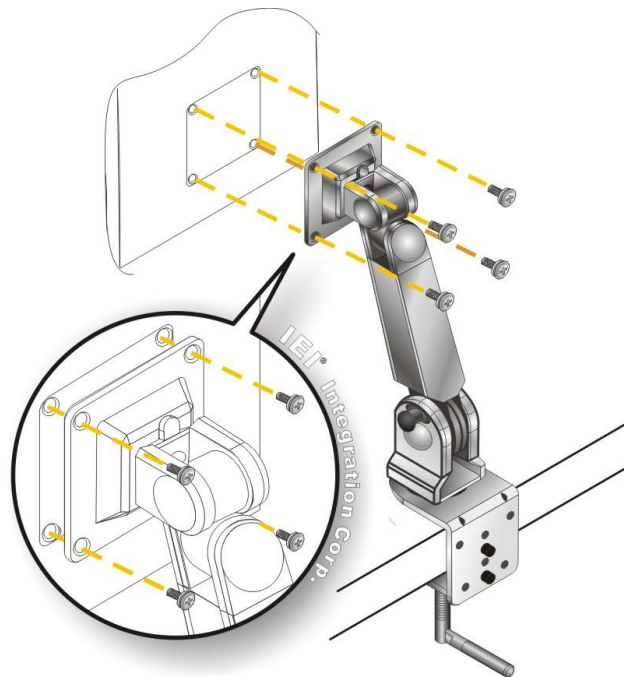


Figure 3-10: Arm Mounting

3.8.3 Stand Mounting

To mount the AFL4-W07-EHL using the stand mounting kit, please follow the steps below.

- Step 1: Locate the screw holes on the rear of the AFL4-W07-EHL. This is where the bracket will be attached.
- Step 2: Align the bracket with the screw holes.
- Step 3: To secure the bracket to the AFL4-W07-EHL insert the retention screws into the screw holes and tighten them.

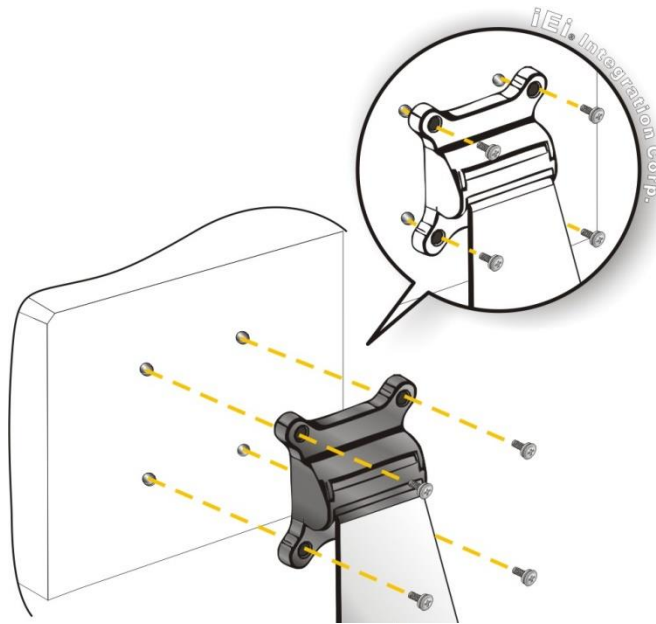


Figure 3-11: Stand Mounting (Stand-Cxx)

3.8.4 V-Stand Mounting

To mount the AFL4-W07-EHL using the optional V-Stand mounting kit, please follow the steps below.

- Step 1: Carefully mark the locations of the four V-Stand screw holes on the mounting area. Drill four pilot holes at the marked locations for the V-Stand retention screws.

AFL4-W07-EHL Panel PC

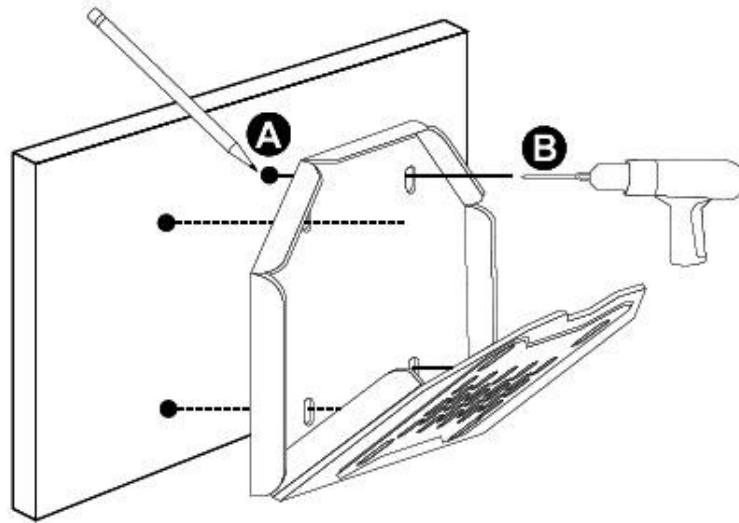


Figure 3-12: Drill Pilot Holes for V-Stand

- Step 2: Align the screw holes on the V-Stand with the VESA mount screw holes on the system rear panel.
- Step 3: Insert the four VESA mount screws into the four screw holes on the system rear panel. Adjust the V-Stand to a proper position.
- Step 4: Tighten until the screw shank is secured against the rear panel.

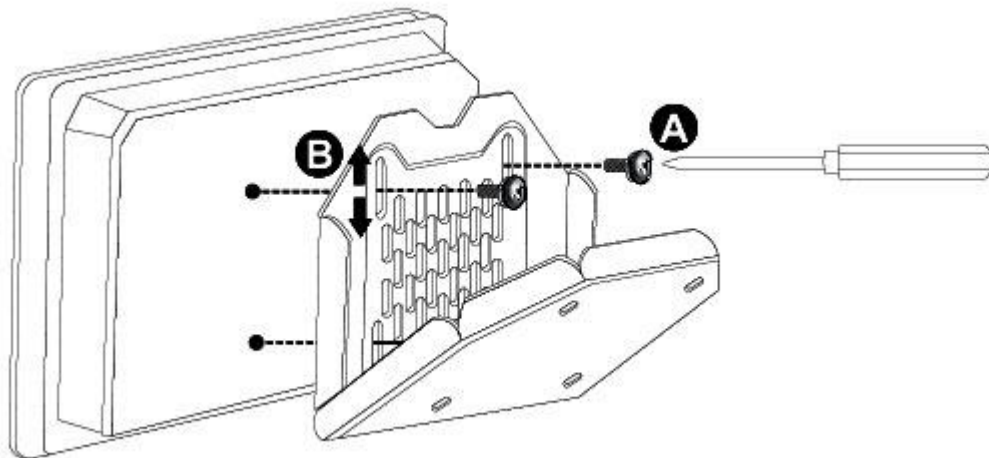


Figure 3-13: Secure V-Stand to System

Step 5: Align the V-Stand screw holes with the pilot holes on the mounting area. Mount the V-Stand by inserting the retention screws into the four pilot holes and tightening them.

Step 6: Adjust the V-Stand to have a best viewing angle to operate the system.

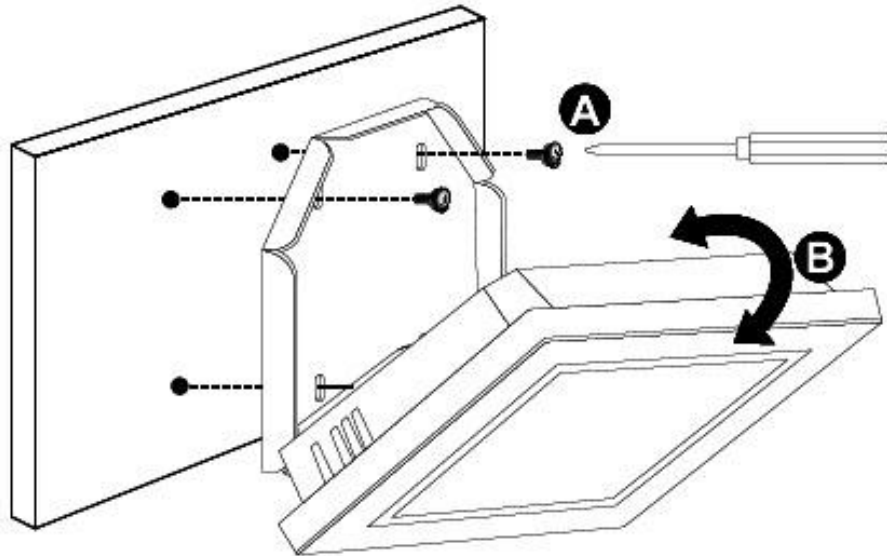


Figure 3-14: Secure V-Stand to Mounting Area

3.9 Powering on the System



WARNING:

To reduce potential safety issues, only the power adapter provided with the product, a replacement power adapter provided by IEI, or a power adapter purchased as an accessory from IEI should be used with the product.

To power on the system, follow the steps below:

AFL4-W07-EHL Panel PC

- Step 1:** Connect the power cord to the power adapter. Connect the other end of the power cord to a power source. Ensure to connect the power cord to a socket-outlet with earthing connection.
- Step 2:** Connect the power adapter to the power connector of the AFL4-W07-EHL. The power LED on the power button turns on in amber.
- Step 3:** Hold down the power button until the power LED turns to blue.



Figure 3-15: Power Button

3.10 Reset the System

The reset button enables user to reboot the system when the system is turned on. The reset button location is shown in **Figure 3-16**. Press the reset button to reboot the system.



Figure 3-16: Reset Button Location

3.11 Software Installation

All the drivers for the AFL4-W07-EHL are available on IEI Resource Download Center (<https://download.ieiworld.com>). Type AFL4-W07-EHL and press Enter to find all the relevant software, utilities, and documentation.

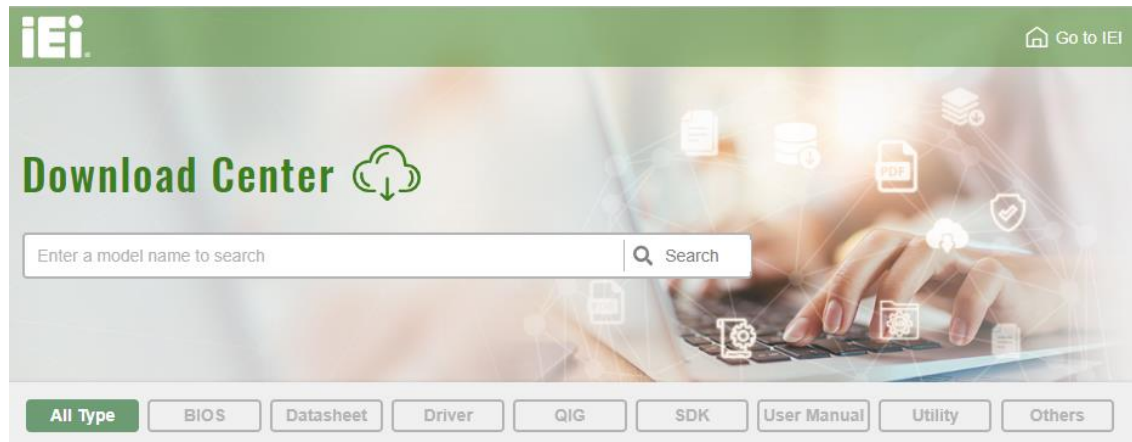
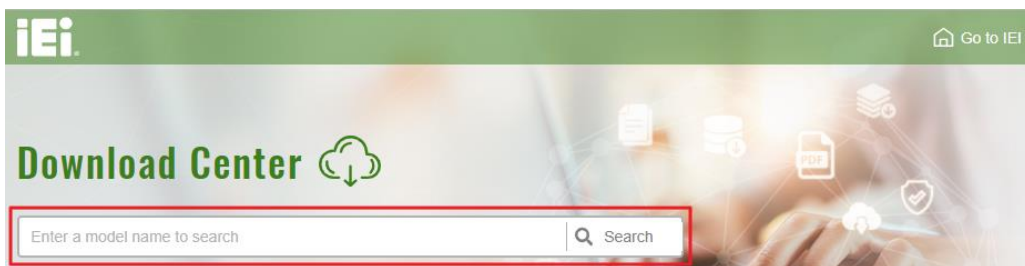


Figure 3-17: IEI Resource Download Center

3.11.1 Driver Download

To download drivers from IEI Resource Download Center, follow the steps below.

Step 1: Go to <https://download.ieiworld.com>. Type AFL4-W07-EHL and press Enter.



Step 2: All product-related software, utilities, and documentation will be listed. You can choose **Driver** to filter the result.

AFL4-W07-EHL Panel PC

[All Type](#)
[BIOS](#)
[Datasheet](#)
[Driver](#)
[QIG](#)
[SDK](#)
[User Manual](#)
[Utility](#)
[Others](#)

WAFER-BT-i1 [Product Info](#)

[Embedded Computer](#) ▶ [Single Board Computer](#) ▶ [Embedded Board](#)
 3.5" SBC with Intel® 22nm Atom™/Celeron® on-board SoC

Driver

| File Name | Published | Version | File Checksum |
|--|------------|---------|----------------------------------|
| 7B000-001033-RS V2.3.iso (2.23 GB) | 2017/10/03 | 2.30 | 3B2DB1F792779A93A8F50DDBC3943E30 |

Step 3: Click the driver file name on the page and you will be prompted with the following window. You can download the entire ISO file (❶), or click the small arrow to find an individual driver and click the file name to download (❷).

7B000-001168-RS_V1.4.iso

❶ [Click here to download entire ISO file. \(2.99 GB\)](#)

* Download individual file *

Docs
 ❷ 1.Chipset
 10.1.1.12.zip (2.7 MB)
 2.VGA
 3.Audio
 4.Lan
 5.USB 3.0
 6.Serial IO
 7.TXE
 8.Manual



NOTE:

To install software from the downloaded ISO image file in Windows 10 or 11, double-click the ISO file to mount it as a virtual drive to view its content.

Chapter

4

System Maintenance

AFL4-W07-EHL Panel PC

4.1 System Maintenance Introduction

If the components of the AFL4-W07-EHL fail they must be replaced. Please contact the system reseller or vendor to purchase the replacement parts. Back cover removal instructions for the AFL4-W07-EHL are described below.

4.2 Anti-static Precautions



WARNING:

Failure to take ESD precautions during the maintenance of the AFL4-W07-EHL may result in permanent damage to the AFL4-W07-EHL and severe injury to the user.

Electrostatic discharge (ESD) can cause serious damage to electronic components, including the AFL4-W07-EHL. Dry climates are especially susceptible to ESD. It is therefore critical that whenever the AFL4-W07-EHL is accessed internally, or any other electrical component is handled, the following anti-static precautions are strictly adhered to.

- **Wear an anti-static wristband:** *Wearing a simple anti-static wristband can help to prevent ESD from damaging the board.*
- **Self-grounding:** *Before handling the board touch any grounded conducting material. During the time the board is handled, frequently touch any conducting materials that are connected to the ground.*
- **Use an anti-static pad:** *When configuring the AFL4-W07-EHL, place it on an anti-static pad. This reduces the possibility of ESD damaging the AFL4-W07-EHL.*
- **Only handle the edges of the PCB:** - When handling the PCB, hold the PCB by the edges.

4.3 Turn off the Power



WARNING:

Failing to turn off the system before opening it can cause permanent damage to the system and serious or fatal injury to the user.

Before any maintenance procedures are carried out on the system, make sure the system is turned off.

4.4 WLAN Card Replacement

The AFL4-W07-EHL has one WLAN card. To replace the WLAN card, follow the instructions below.

- Step 1:** Follow all anti-static procedures.
- Step 2:** Turn off the power.
- Step 3:** Remove the back cover. See **Section 3.4** above.
- Step 4:** Locate the WLAN module (**Figure 4-1**).

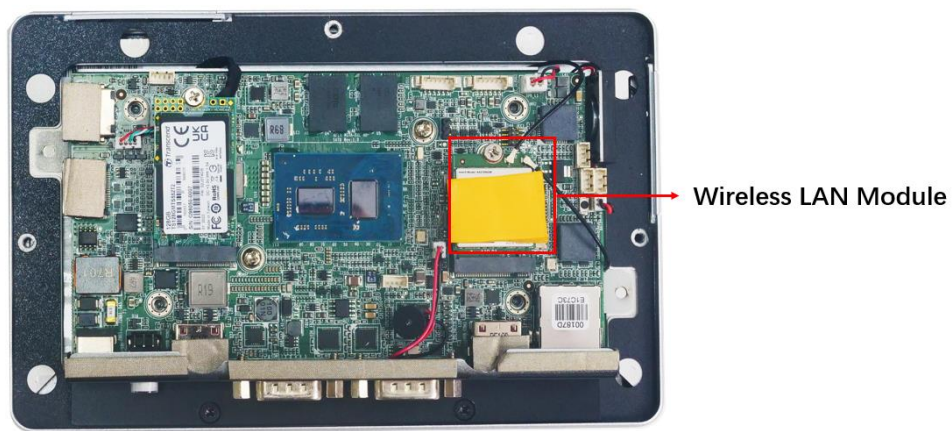


Figure 4-1: WLAN Module Location

AFL4-W07-EHL Panel PC

Step 5: Disconnect the antenna cables on the WLAN module and remove the retention screw to release the WLAN card (**Figure 4-2**).

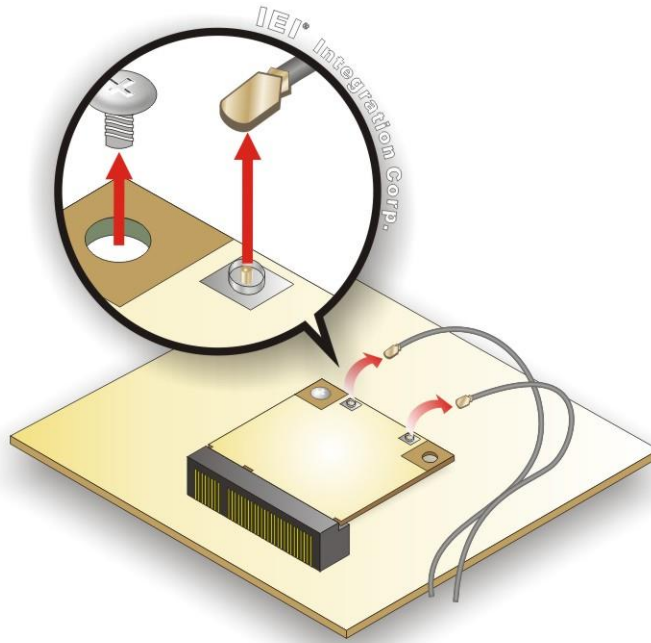


Figure 4-2: Releasing the WLAN Module

Step 6: Grasp the WLAN module by the edges and carefully pull it out of the socket (**Figure 4-3**).

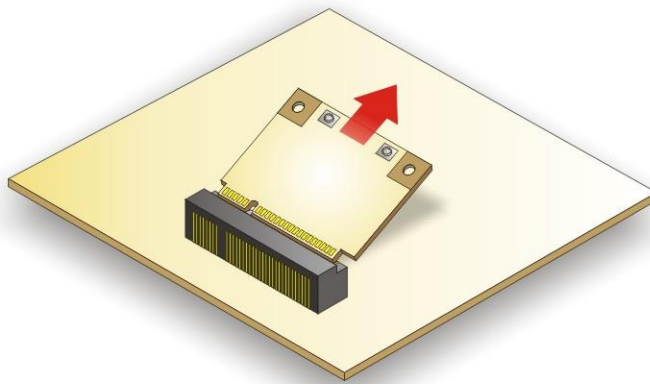


Figure 4-3: Removing the WLAN Module

Step 7: Install a new WLAN module by inserting the module into the slot at an angle.

Step 8: Push the WLAN module down and secure it with the previously removed retention screw.

Step 9: Connect the antenna cables.

Step 10: Replace the back cover and secure it using the previously removed retention screws.

4.5 Reinstalling the Cover



WARNING:

Failing to reinstall the cover may result in permanent damage to the system. Please make sure all coverings are properly installed.

When maintenance procedures are complete, please make sure the back cover is replaced.

Chapter

5

Interface Connectors

5.1 Peripheral Interface Connectors

The AFL4-W07-EHL panel PC motherboard comes with a number of peripheral interface connectors and configuration jumpers. The connector locations are shown in **Figure 5-1** and **Figure 5-2**. The connector pinouts for these connectors are listed in the following sections.

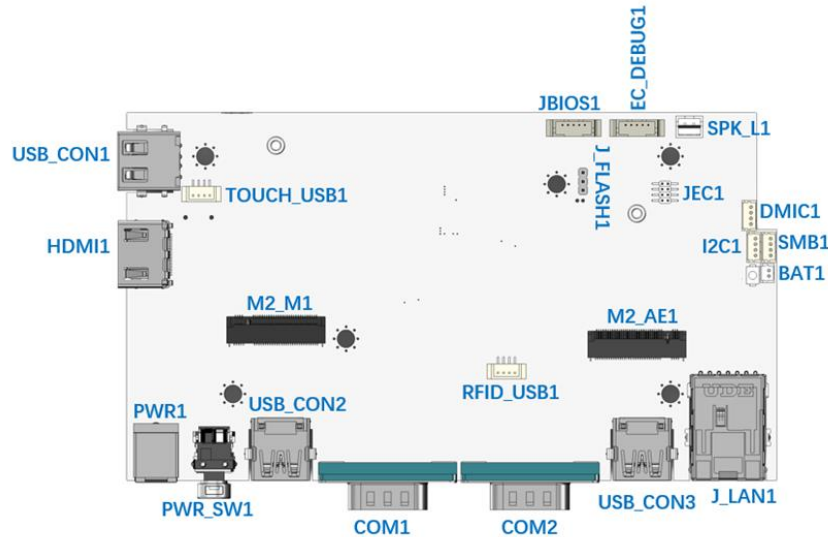


Figure 5-1: Main Board Layout Diagram (Front Side)

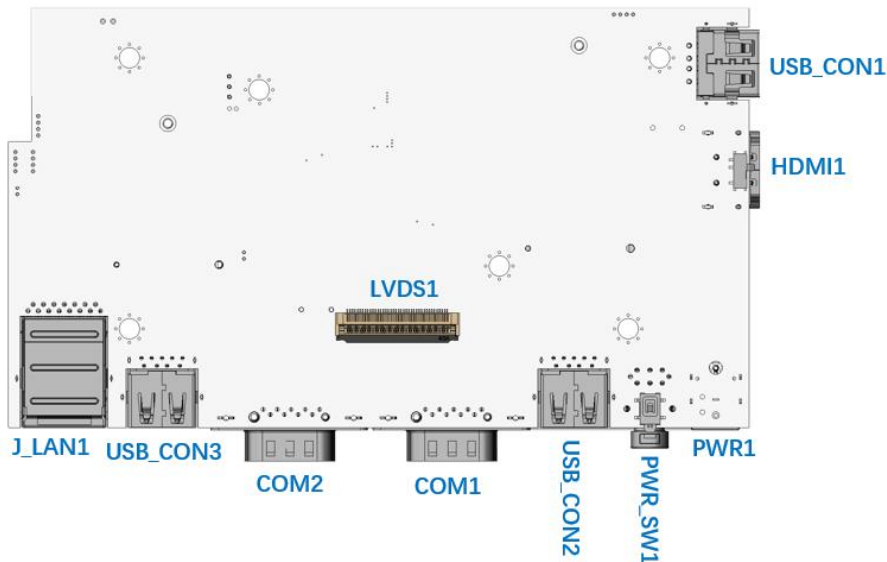


Figure 5-2: Main Board Layout Diagram (Solder Side)

AFL4-W07-EHL Panel PC

5.2 Internal Peripheral Connectors

Internal peripheral connectors are found on the motherboard and are only accessible when the motherboard is outside of the chassis. The table below shows a list of the peripheral interface connectors on the AFL4-W07-EHL motherboard. Pinouts of these connectors can be found in the following sections.

| Connector | Type | Label |
|----------------------------|------------------|------------|
| Touch Panel connector | 4-pin wafer | TOUCH_USB1 |
| SPI flash header | 6-pin wafer | JBIOS1 |
| EC debug header | 6-pin wafer | EC_DEBUG1 |
| Speaker connector | 2-pin wafer | SPK_L1 |
| EC flash header | 8-pin header | JEC1 |
| RFID connector | 4-pin wafer | RFID_USB1 |
| Digital MIC connector | 4-pin wafer | DMIC1 |
| I ² C connector | 4-pin wafer | I2C1 |
| SM Bus connector | 4-pin wafer | SMB1 |
| Battery connector | 2-pin header | BAT1 |
| M.2 M-Key slot | M-key slot | M2_M1 |
| M.2 A-Key slot | Ass-key slot | M2_AE1 |
| LVDS connector | 40-pin connector | LVDS1 |

Table 5-1: Peripheral Interface Connectors

5.2.1 Touch Panel connector (TOUCH_USB1)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | +5V |
| 2 | -DATA5 |
| 3 | +DATA5 |
| 4 | GND |

Table 5-2: Touch Panel connector (TOUCH_USB1) Pinouts

5.2.2 SPI Flash Header (JBIOS1)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | +1.8V |
| 2 | SPI_CS# |
| 3 | SPI_SO |
| 4 | SPI_CLK |
| 5 | SPI_SI |
| 6 | GND |

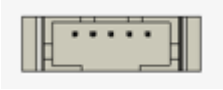


Table 5-3: SPI Flash Header (JBIOS1) Pinouts

5.2.3 EC Debug Header (EC_DEBUG1)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | NC |
| 2 | EDICS |
| 3 | EDIDO |
| 4 | EDICLK |
| 5 | EDIDI |
| 6 | GND |

Table 5-4: EC Debug Header (EC_DEBUG1) Pinouts

5.2.4 Speaker Connector (SPK_L1)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | SPK-L+ |
| 2 | SPK-L- |

Table 5-5: Speaker Connector (SPK_L1) Pinouts

5.2.5 EC Flash Header (JEC1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|--------------|---------|-------------|
| 1 | SPI_CS# | 2 | +3.3V |
| 3 | SPI_SO | 4 | NC |
| 5 | EC_DET_FLASH | 6 | SPI_CLK |

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| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 7 | GND | 8 | SPI_SI |

Table 5-6: EC Flash Header (JEC1) Pinouts

5.2.6 RFID Connector (RFID_USB1)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | +5V |
| 2 | -DATA5 |
| 3 | +DATA5 |
| 4 | GND |

Table 5-7: RFID Connector (RFID_USB1) Pinouts

5.2.7 Digital MIC Connector (DMIC1)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | DMIC_CLK |
| 2 | VCC |
| 3 | DMIC_DATA |
| 4 | GND |

Table 5-8: Digital MIC Connector (DMIC1) Pinouts

5.2.8 I²C Connector (I2C1)

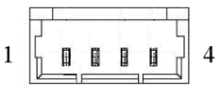
| PIN NO. | DESCRIPTION |  |
|---------|----------------|--|
| 1 | GND | |
| 2 | SMB_DATA_LIGHT | |
| 3 | SMB_CLK_LIGHT | |
| 4 | +V5S | |

Table 5-9: I²C Connector (I2C1) Pinouts

5.2.9 SMBus Connector (SMB1)

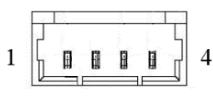
| PIN NO. | DESCRIPTION |  |
|---------|-------------|--|
| 1 | GND | |
| 2 | SMB_DATA | |
| 3 | SMB_CLK | |
| 4 | +5V | |

Table 5-10: SMBus Connector (SMB1) Pinouts

5.2.10 Battery Connector (BAT1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 1 | +V3.3A_DSW | 2 | GND |

Table 5-11: Battery Connector (BAT1) Pinouts

5.2.11 M.2 A-Key Slot (M2_AE1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 1 | GND | 2 | +3.3V |
| 3 | USB2_DP | 4 | +3.3V |
| 5 | USB2_DN | 6 | NC |
| 7 | GND | 8 | NC |
| 9 | NC | 10 | NC |
| 11 | NC | 12 | NC |
| 13 | NC | 14 | NC |
| 15 | NC | 16 | NC |
| 17 | NC | 18 | GND |
| 19 | NC | 20 | NC |
| 21 | NC | 22 | NC |
| 23 | GND | 24 | GND |
| 25 | NC | 26 | NC |
| 27 | NC | 28 | NC |
| 29 | GND | 30 | GND |
| 31 | NC | 32 | NC |

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| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 33 | GND | 34 | NC |
| 35 | PETP0 | 36 | GND |
| 37 | PETN0 | 38 | NC |
| 39 | GND | 40 | NC |
| 41 | PERP0 | 42 | NC |
| 43 | PERN0 | 44 | NC |
| 45 | GND | 46 | NC |
| 47 | PCIE_CLK+ | 48 | NC |
| 49 | PCIE_CLK- | 50 | NC |
| 51 | GND | 52 | PLT_RST |
| 53 | CLKREQ0# | 54 | Pull up |
| 55 | PCIE_WAKE | 56 | W_DIS |
| 57 | GND | 58 | I2C_DAT |
| 59 | NC | 60 | I2C_CLK |
| 61 | NC | 62 | NC |
| 63 | GND | 64 | NC |
| 65 | NC | 66 | NC |
| 67 | NC | 68 | NC |
| 69 | GND | 70 | +3.3V |
| 71 | NC | 72 | +3.3V |
| 73 | NC | 74 | +3.3V |
| 75 | GND | | |

Table 5-12: M.2 A-Key Slot (M2_AE1) Pinouts

5.2.12 M.2 M-Key Slot (M2_M1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 1 | GND | 2 | +3.3V |
| 3 | GND | 4 | +3.3V |
| 5 | PERN0 | 6 | NC |
| 7 | PERP0 | 8 | NC |
| 9 | GND | 10 | DAS/DSS# |
| 11 | PETN0 | 12 | +3.3V |

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 13 | PETP0 | 14 | +3.3V |
| 15 | GND | 16 | +3.3V |
| 17 | PERN1 | 18 | +3.3V |
| 19 | PERP1 | 20 | NC |
| 21 | GND | 22 | NC |
| 23 | PETN1 | 24 | NC |
| 25 | PETP1 | 26 | NC |
| 27 | GND | 28 | NC |
| 29 | PERN2 | 30 | NC |
| 31 | PERP2 | 32 | NC |
| 33 | GND | 34 | NC |
| 35 | PETN2 | 36 | NC |
| 37 | PETP2 | 38 | DEVSLP |
| 39 | GND | 40 | NC |
| 41 | PERN3 | 42 | NC |
| 43 | PERP3 | 44 | NC |
| 45 | GND | 46 | NC |
| 47 | PETN3 | 48 | NC |
| 49 | PETP3 | 50 | PERST# |
| 51 | GND | 52 | CLKREQ |
| 53 | PCIECLKN | 54 | PEWAKE |
| 55 | PCIECLKP | 56 | NC |
| 57 | GND | 58 | NC |
| 59 | Module Key | 60 | Module Key |
| 61 | Module Key | 62 | Module Key |
| 63 | Module Key | 64 | Module Key |
| 65 | Module Key | 66 | Module Key |
| 67 | NC | 68 | NC |
| 69 | PEDET | 70 | +3.3V |
| 71 | GND | 72 | +3.3V |
| 73 | GND | 74 | +3.3V |
| 75 | GND | | |

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| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
|---------|-------------|---------|-------------|

Table 5-13: M.2 M-Key Slot (M2_M1) Pinouts

5.2.13 LVDS Connector (LVDS1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|--------------|---------|--------------|
| 1 | LCD_VCOM | 2 | LCD_VCC |
| 3 | LCD_VCC | 4 | NC |
| 5 | LCD_RST | 6 | LCD_STBYB |
| 7 | GND | 8 | LVDS_A0- |
| 9 | LVDS_A0+ | 10 | GND |
| 11 | LVDS_A1- | 12 | LVDS_A1+ |
| 13 | GND | 14 | LVDS_A2- |
| 15 | LVDS_A2+ | 16 | GND |
| 17 | LVDS_A_CLK- | 18 | LVDS_A_CLK+ |
| 19 | GND | 20 | LVDS_A3- |
| 21 | LVDS_A3+ | 22 | GND |
| 23 | NC | 24 | NC |
| 25 | LVDS_RESET | 26 | NC |
| 27 | LCD_DIMO | 28 | LCD_SEL |
| 29 | LCD_VCC | 30 | GND |
| 31 | VLED- | 32 | VLED- |
| 33 | LCD_LR | 34 | LCD_UD |
| 35 | LCD_VGL | 36 | LCD_CABC_EN1 |
| 37 | LCD_CABC_EN0 | 38 | LCD_VGH |
| 39 | LCD_VLED+ | 40 | LCD_VLED+ |

Table 5-14: LVDS Connector (LVDS1) Pinouts

5.3 Jumper

| Jumper | Type | Label |
|-------------------|--------------|----------|
| Flash mode header | 3-pin header | J_FLASH1 |

Table 5-15: Table of Jumper

5.3.1 Flash Descriptor Security Override


| J_FLASH1 | DESCRIPTION |  |
|---------------|------------------------------|--|
| 1-2(default)* | LOW = Disabled (No override) | |
| Short 2-3 | High = Enabled (OVERRIDE) | |

Table 5-16: J_FLASH1 Connector

5.4 External Interface Panel Connectors

The table below lists the rear panel connectors on the AFL4-W07-EHL motherboard. Pinouts of these connectors can be found in the following sections.

| Connector | Type | Label |
|-----------------------------|--------------------|--------------------|
| USB 2.0 Connectors | USB 2.0 port | USB_CON1 |
| USB 3.2 Gen 2 Connectors | USB 3.2 Gen 2 port | USB_CON2/ USB_CON3 |
| DC Input Connector | DC jack | PWR1 |
| Power Button | Push button | PWR_SW1 |
| RS-232/422/485 Serial ports | DB-9 | COM1/COM2 |
| 2.5GbE LAN Connector | RJ45 | J_LAN1 |
| HDMI Connector | HDMI | HDMI1 |

Table 5-17: Rear Panel Connectors

5.4.1 USB 2.0 Connector (USB_CON1)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | VCC |
| 2 | USB_PN- |
| 3 | USB_PP+ |
| 4 | GND |

Table 5-18: USB 2.0 Connector (USB_CON1) Pinouts

AFL4-W07-EHL Panel PC

5.4.2 USB 3.2 Gen 2 Connector (USB_CON2/3)

| PIN NO. | DESCRIPTION |
|---------|-------------|
| 1 | VCC |
| 2 | USB_PN- |
| 3 | USB_PP+ |
| 4 | GND |
| 5 | USB3_RX_N |
| 6 | USB3_RX_P |
| 7 | GND |
| 8 | USB3_TX_N |
| 9 | USB3_TX_P |

Table 5-19: USB 3.2 Gen 2 Connector (USB_CON2/3) Pinouts

5.4.3 DC JACK (PWR1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 1 | VCC 12V | 2 | GND |

Table 5-20: DC JACK (PWR1)

5.4.4 Power Button (PWR_SW1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 1 | +3V | 2 | GND |

Table 5-21: Power Button (PWR_SW1)

5.4.5 RS-232/422/485 serial ports (COM1/COM2)

| PIN NO. | DESCRIPTION |
|---------|---------------------------|
| 1 | DATA CARRIER DETECT (DCD) |
| 2 | RECEIVE DATA (RXD) |
| 3 | TRANSMIT DATA (TXD) |
| 4 | DATA TERMINAL READY (DTR) |
| 5 | GND (GND) |

| PIN NO. | DESCRIPTION |
|---------|--------------------------|
| 6 | DATA SET READY (DSR) |
| 7 | REQUEST TO SEND (RTS1/2) |
| 8 | CLEAR TO SEND (CTS1/2) |
| 9 | RING INDICATOR (RI1/2) |

Table 5-22: RS-232/422/485 serial ports (COM1/2) Pinouts

5.4.6 2.5GbE LAN Connector (J_LAN1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| R1 | GND | R7 | TRD1P2 |
| R2 | TRD1P0 | R8 | TRD1N2 |
| R3 | TRD1N0 | R9 | TRD1P3 |
| R4 | TRD1P1 | R10 | TRD1N3 |
| R5 | TRD1N1 | R11 | GND |
| R6 | GND | | |

Table 5-23: 2.5GbE LAN Connector (J_LAN1) Pinouts

5.4.7 HDMI Connector (HDMI1)

| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
| 1 | HDMI_DATA2 | 13 | N/C |
| 2 | GND | 14 | N/C |
| 3 | HDMI_DATA2# | 15 | HDMI_SCL |
| 4 | HDMI_DATA1 | 16 | HDMI_SDA |
| 5 | GND | 17 | GND |
| 6 | HDMI_DATA1# | 18 | +5V |
| 7 | HDMI_DATA0 | 19 | HDMI_HPD |
| 8 | GND | G1 | HDMI_GND |
| 9 | HDMI_DATA0# | G2 | HDMI_GND |
| 10 | HDMI_CLK | G3 | HDMI_GND |
| 11 | GND | G4 | HDMI_GND |
| 12 | HDMI_CLK# | G5 | HDMI_GND |

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| PIN NO. | DESCRIPTION | PIN NO. | DESCRIPTION |
|---------|-------------|---------|-------------|
|---------|-------------|---------|-------------|

Table 5-24: HDMI1 Connector (HDMI1) Pinouts

Appendix

A

Regulatory Compliance

DECLARATION OF CONFORMITY



This equipment is in conformity with the following EU directives:

- EMC Directive (2014/30/EU)
- Low-Voltage Directive (2014/35/EU)
- RoHS II Directive (2015/863/EU)

If the user modifies and/or install other devices in the equipment, the CE conformity declaration may no longer apply.

If this equipment has telecommunications functionality, it also complies with the requirements of the Radio Equipment Directive 2014/53/EU.

| | | | | | | | | | | | |
|---|----|----|----|----|----|----|----|----|----|----|------------|
|  | AT | BE | BG | CH | CY | CZ | DE | DK | EE | EL | ES |
| | FI | FR | HR | HU | IE | IS | IT | LI | LT | LU | LV |
| | MT | NL | NO | PL | PT | RO | SE | SI | SK | TR | UK (NI) |

English

IEI Integration Corp declares that this equipment is in compliance with the essential requirements and other relevant provisions of Directive 2014/53/EU.

Български [Bulgarian]

IEI Integration Corp. декларира, че този оборудване е в съответствие със съществените изисквания и другите приложими правила на Директива 2014/53/EU.

Česky [Czech]

IEI Integration Corp tímto prohlašuje, že tento zařízení je ve shodě se základními požadavky a dalšími příslušnými ustanoveními směrnice 2014/53/EU.

Dansk [Danish]

IEI Integration Corp erklærer herved, at følgende udstyr overholder de væsentlige krav og øvrige relevante krav i direktiv 2014/53/EU.

Deutsch [German]

IEI Integration Corp, erklärt dieses Gerät entspricht den grundlegenden Anforderungen und den weiteren entsprechenden Vorgaben der Richtlinie 2014/53/EU.

Eesti [Estonian]

IEI Integration Corp deklareerib seadme seadme vastavust direktiivi 2014/53/EÜ põhinõuetele ja nimetatud direktiivist tulenevatele teistele asjakohastele sätetele.

Español [Spanish]

IEI Integration Corp declara que el equipo cumple con los requisitos esenciales y cualesquiera otras disposiciones aplicables o exigibles de la Directiva 2014/53/EU.

Ελληνική [Greek]

IEI Integration Corp ΔΗΛΩΝΕΙ ΟΤΙ ΕΞΟΠΛΙΣΜΟΣ ΣΥΜΜΟΡΦΩΝΕΤΑΙ ΠΡΟΣ ΤΙΣ ΟΥΣΙΩΔΕΙΣ ΑΠΑΙΤΗΣΕΙΣ ΚΑΙ ΤΙΣ ΛΟΙΠΕΣ ΣΧΕΤΙΚΕΣ ΔΙΑΤΑΞΕΙΣ ΤΗΣ ΟΔΗΓΙΑΣ 2014/53/EU.

Français [French]

IEI Integration Corp déclare que l'appareil est conforme aux exigences essentielles et aux autres dispositions pertinentes de la directive 2014/53/EU.

Italiano [Italian]

IEI Integration Corp dichiara che questo apparecchio è conforme ai requisiti essenziali ed alle altre disposizioni pertinenti stabilite dalla direttiva 2014/53/EU.

Latviski [Latvian]

IEI Integration Corp deklarē, ka iekārta atbilst būtiskajām prasībām un citiem ar to saistītajiem noteikumiem Direktīvas 2014/53/EU.

Lietuvių [Lithuanian]

IEI Integration Corp deklaruoja, kad šis įranga atitinka esminius reikalavimus ir kitas 2014/53/EU Direktyvos nuostatas.

Nederlands [Dutch]

IEI Integration Corp dat het toestel toestel in overeenstemming is met de essentiële eisen en de andere relevante bepalingen van richtlijn 2014/53/EU.

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Malti [Maltese]

IEI Integration Corp jiddikjara li dan prodott jikkonforma mal-ħtiġijiet essenzjali u ma provvedimenti oħrajn rilevanti li hemm fid-Dirrettiva 2014/53/EU.

Magyar [Hungarian]

IEI Integration Corp nyilatkozom, hogy a berendezés megfelel a vonatkozó alapvető követelményeknek és az 2014/53/EU irányelv egyéb előírásainak.

Polski [Polish]

IEI Integration Corp oświadcza, że wyrobu jest zgodny z zasadniczymi wymogami oraz pozostałymi stosownymi postanowieniami Dyrektywy 2014/53/EU.

Português [Portuguese]

IEI Integration Corp declara que este equipamento está conforme com os requisitos essenciais e outras disposições da Directiva 2014/53/EU.

Româna [Romanian]

IEI Integration Corp declară că acest echipament este în conformitate cu cerințele esențiale și cu celelalte prevederi relevante ale Directivei 2014/53/EU.

Slovensko [Slovenian]

IEI Integration Corp izjavlja, da je ta opreme v skladu z bistvenimi zahtevami in ostalimi relevantnimi določili direktive 2014/53/EU.

Slovensky [Slovak]

IEI Integration Corp týmto vyhlasuje, že zariadenia spĺňa základné požiadavky a všetky príslušné ustanovenia Smernice 2014/53/EU.

Suomi [Finnish]

IEI Integration Corp vakuuttaa täten että laitteet on direktiivin 2014/53/EU oleellisten vaatimusten ja sitä koskevien direktiivin muiden ehtojen mukainen.

Svenska [Swedish]

IEI Integration Corp förklarar att denna utrustningstyp står i överensstämmelse med de väsentliga egenskapskrav och övriga relevanta bestämmelser som framgår av direktiv 2014/53/EU.

ROHS STATEMENT



The label on the product indicates this product conforms to European (EU) Restriction of Hazardous Substances (RoHS) that set maximum concentration limits on hazardous materials used in electrical and electronic equipment.



UKCA WARNING



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FCC WARNING



This equipment complies with Part 15 of the FCC Rules. Operation is subject to the following two conditions:

This device may not cause harmful interference, and

This device must accept any interference received, including interference that may cause undesired operation.

This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.

Any changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate the equipment.

This equipment complies with FCC radiation exposure limits set forth for an uncontrolled environment. This equipment should be installed and operated with a minimum distance of 20cm between the radiator & your body.

CHINA ROHS



The label on the product indicates the estimated “Environmentally Friendly Use Period” (EFUP). This is an estimate of the number of years that these substances would “not leak out or undergo abrupt change.” This product may contain replaceable sub-assemblies/components which have a shorter EFUP such as batteries and lamps. These components will be separately marked.

Appendix

B

Safety Precautions

**WARNING:**

The precautions outlined in this chapter should be strictly followed. Failure to follow these precautions may result in permanent damage to the AFL4-W07-EHL.

B.1 Safety Precautions

Please follow the safety precautions outlined in the sections that follow:

B.1.1 General Safety Precautions

Please ensure the following safety precautions are adhered to at all times.

- **Follow the electrostatic precautions** outlined below whenever the device is opened.
- **Make sure the power is turned off and the power cord is disconnected** whenever the AFL4-W07-EHL is being installed, moved or modified.
- **To prevent the risk of electric shock, make sure power cord is unplugged from wall socket.** To fully disengage the power to the unit, please disconnect the power cord from the AC outlet. Refer servicing to qualified service personnel. The AC outlet shall be readily available and accessible.
- **Do not apply voltage levels that exceed the specified voltage range.** Doing so may cause fire and/or an electrical shock. Use a power cord that matches the voltage of the power outlet, which has been approved and complies with the safety standard of your particular country.
- **Electric shocks can occur** if the AFL4-W07-EHL chassis is opened when it is running. To avoid risk of electric shock, this device must only be connected to a supply mains with protective earth.
- **Do not drop or insert any objects** into the ventilation openings of the AFL4-W07-EHL.

- ***If considerable amounts of dust, water, or fluids enter the device***, turn off the power supply immediately, unplug the power cord, and contact the AFL4-W07-EHL vendor.
- ***RTC battery safety precautions:***
 - RISK OF EXPLOSION IF BATTERY IS REPLACED BY AN INCORRECT TYPE
 - Disposal of a battery into fire or a hot oven, or mechanically crushing or cutting of a battery, that can result in an explosion
 - Leaving a battery in an extremely high temperature surrounding environment that can result in an explosion or the leakage of flammable liquid or gas
 - A battery subjected to extremely low air pressure that may result in an explosion or the leakage of flammable liquid or gas

DO NOT:

- Drop the device against a hard surface.
- Strike or exert excessive force onto the LCD panel.
- Touch any of the LCD panels with a sharp object
- In a site where the ambient temperature exceeds the rated temperature

B.1.2 Anti-static Precautions**WARNING:**

Failure to take ESD precautions during the installation of the AFL4-W07-EHL may result in permanent damage to the AFL4-W07-EHL and severe injury to the user.

Electrostatic discharge (ESD) can cause serious damage to electronic components, including the AFL4-W07-EHL. Dry climates are especially susceptible to ESD. It is therefore critical that whenever the AFL4-W07-EHL is opened and any of the electrical components are handled, the following anti-static precautions are strictly adhered to.

- ***Wear an anti-static wristband:*** Wearing a simple anti-static wristband can help to prevent ESD from damaging any electrical component.

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- **Self-grounding:** Before handling any electrical component, touch any grounded conducting material. During the time the electrical component is handled, frequently touch any conducting materials that are connected to the ground.
- **Use an anti-static pad: When configuring or** working with an electrical component, place it on an anti-static pad. This reduces the possibility of ESD damage.
- **Only handle the edges of the electrical component:** When handling the electrical component, hold the electrical component by its edges.

B.1.3 Product Disposal

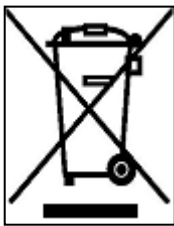


CAUTION:

Risk of explosion if battery is replaced by an incorrect type. Only certified engineers should replace the on-board battery.

Dispose of used batteries according to instructions and local regulations.

- Outside the European Union—If you wish to dispose of used electrical and electronic products outside the European Union, please contact your local authority so as to comply with the correct disposal method.
- Within the European Union—The device that produces less waste and is easier to recycle is classified as electronic device in terms of the European Directive 2012/19/EU (WEEE), and must not be disposed of as domestic garbage.



EU-wide legislation, as implemented in each Member State, requires that waste electrical and electronic products carrying the mark (left) must be disposed of separately from normal household waste. This includes monitors and electrical accessories, such as signal cables or power cords. When you need to dispose of your display products, please follow the guidance of your local authority, or ask

the shop where you purchased the product. The mark on electrical and electronic products only applies to the current European Union Member States.

Please follow the national guidelines for electrical and electronic product disposal.

B.2 Maintenance and Cleaning Precautions

When maintaining or cleaning the AFL4-W07-EHL, please follow the guidelines below.



WARNING:

For safety reasons, turn-off the power and unplug the panel PC before cleaning.

If you dropped any material or liquid such as water onto the panel PC when cleaning, unplug the power cable immediately and contact your dealer or the nearest service center. Always make sure your hands are dry when unplugging the power cable.

B.2.1 Maintenance and Cleaning

Prior to cleaning any part or component of the AFL4-W07-EHL, please read the details below.

- Except for the LCD panel, never spray or squirt liquids directly onto any other components. To clean the LCD panel, gently wipe it with a piece of soft dry cloth or a slightly moistened cloth.
- The interior of the device does not require cleaning. Keep fluids away from the device interior.
- Be cautious of all small removable components when vacuuming the device.
- Never drop any objects or liquids through the openings of the device.
- Be cautious of any possible allergic reactions to solvents or chemicals used when cleaning the device.
- Avoid eating, drinking and smoking within vicinity of the device.

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B.2.2 Cleaning Tools

Some components in the AFL4-W07-EHL may only be cleaned using a product specifically designed for the purpose. In such case, the product will be explicitly mentioned in the cleaning tips. Below is a list of items to use when cleaning the AFL4-W07-EHL.

- **Cloth**—Although paper towels or tissues can be used, a soft, clean piece of cloth is recommended when cleaning the device.
- **Water or rubbing alcohol**—A cloth moistened with water or rubbing alcohol can be used to clean the device.
- **Using solvents**—The use of solvents is not recommended when cleaning the device as they may damage the plastic parts.
- **Vacuum cleaner**—Using a vacuum specifically designed for computers is one of the best methods of cleaning the device. Dust and dirt can restrict the airflow in the device and cause its circuitry to corrode.
- **Cotton swabs**—Cotton swabs moistened with rubbing alcohol or water are excellent tools for wiping hard to reach areas.
- **Foam swabs**—Whenever possible, it is best to use lint free swabs such as foam swabs for cleaning.

Appendix

C

Watchdog Timer

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NOTE:

The following discussion applies to DOS. Contact IEI support or visit the IEI website for drivers for other operating systems.

The Watchdog Timer is a hardware-based timer that attempts to restart the system when it stops working. The system may stop working because of external EMI or software bugs. The Watchdog Timer ensures that standalone systems like ATMs will automatically attempt to restart in the case of system problems.

A BIOS function call (INT 15H) is used to control the Watchdog Timer.

INT 15H:

| AH – 6FH Sub-function: | |
|-------------------------------|---|
| AL – 2: | Sets the Watchdog Timer's period. |
| BL: | Time-out value (Its unit-second is dependent on the item "Watchdog Timer unit select" in CMOS setup). |

Table C-1: AH-6FH Sub-function

Call sub-function 2 to set the time-out period of Watchdog Timer first. If the time-out value is not zero, the Watchdog Timer starts counting down. When the timer value reaches zero, the system resets. To ensure that this reset condition does not occur, calling sub-function 2 must periodically refresh the Watchdog Timer. However, the watchdog timer is disabled if the time-out value is set to zero.

A tolerance of at least 10% must be maintained to avoid unknown routines within the operating system (DOS), such as disk I/O that can be very time-consuming.

**NOTE:**

The Watchdog Timer is activated through software. The software application that activates the Watchdog Timer must also deactivate it when closed. If the Watchdog Timer is not deactivated, the system will automatically restart after the Timer has finished its countdown.

EXAMPLE PROGRAM:

; INITIAL TIMER PERIOD COUNTER

;

W_LOOP:

;

```

MOV      AX, 6F02H      ;setting the time-out value
MOV      BL, 30         ;time-out value is 48 seconds
INT      15H

```

;

; ADD THE APPLICATION PROGRAM HERE

;

```

CMP      EXIT_AP, 1     ;is the application over?
JNE      W_LOOP        ;No, restart the application

```

```

MOV      AX, 6F02H      ;disable Watchdog Timer
MOV      BL, 0         ;
INT      15H

```

;

; EXIT ;

Appendix

D

Hazardous Materials Disclosure

D.1 RoHS II Directive (2015/863/EU)

The details provided in this appendix are to ensure that the product is compliant with the RoHS II Directive (2015/863/EU). The table below acknowledges the presences of small quantities of certain substances in the product, and is applicable to RoHS II Directive (2015/863/EU).

Please refer to the following table.

| Part Name | Toxic or Hazardous Substances and Elements | | | | | | | | | |
|---|--|--------------|--------------|------------------------------|--------------------------------|---------------------------------------|------------------------------------|------------------------------|-------------------------|-----------------------------|
| | Lead (Pb) | Mercury (Hg) | Cadmium (Cd) | Hexavalent Chromium (CR(VI)) | Polybrominated Biphenyls (PBB) | Polybrominated Diphenyl Ethers (PBDE) | Bis(2-ethylhexyl) phthalate (DEHP) | Butyl benzyl phthalate (BBP) | Dibutyl phthalate (DBP) | Diisobutyl phthalate (DIBP) |
| Housing | O | O | O | O | O | O | O | O | O | O |
| Printed Circuit Board | O | O | O | O | O | O | O | O | O | O |
| Metal Fasteners | O | O | O | O | O | O | O | O | O | O |
| Cable Assembly | O | O | O | O | O | O | O | O | O | O |
| Fan Assembly | O | O | O | O | O | O | O | O | O | O |
| Power Supply Assemblies | O | O | O | O | O | O | O | O | O | O |
| Battery | O | O | O | O | O | O | O | O | O | O |
| <p>O: This toxic or hazardous substance is contained in all of the homogeneous materials for the part is below the limit requirement in Directive (EU) 2015/863.</p> <p>X: This toxic or hazardous substance is contained in at least one of the homogeneous materials for this part is above the limit requirement in Directive (EU) 2015/863.</p> | | | | | | | | | | |

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D.2 China RoHS

此附件旨在确保本产品符合中国 RoHS 标准。以下表格标示此产品中某有毒物质的含量符合中国 RoHS 标准规定的限量要求。

本产品上会附有“环境友好使用期限”的标签，此期限是估算这些物质“不会有泄漏或突变”的年限。本产品可能包含有较短的环境友好使用期限的可替换元件，像是电池或灯管，这些元件将会单独标示出来。

| 部件名称 | 有毒有害物质或元素 | | | | | |
|--|-----------|--------|--------|--------------|------------|--------------|
| | 铅 (Pb) | 汞 (Hg) | 镉 (Cd) | 六价铬 (CR(VI)) | 多溴联苯 (PBB) | 多溴二苯醚 (PBDE) |
| 壳体 | ○ | ○ | ○ | ○ | ○ | ○ |
| 印刷电路板 | ○ | ○ | ○ | ○ | ○ | ○ |
| 金属螺帽 | ○ | ○ | ○ | ○ | ○ | ○ |
| 电缆组装 | ○ | ○ | ○ | ○ | ○ | ○ |
| 风扇组装 | ○ | ○ | ○ | ○ | ○ | ○ |
| 电力供应组装 | ○ | ○ | ○ | ○ | ○ | ○ |
| 电池 | ○ | ○ | ○ | ○ | ○ | ○ |
| <p>O: 表示该有毒有害物质在该部件所有物质材料中的含量均在 SJ/T11364-2014 與 GB/T26572-2011 标准规定的限量要求以下。</p> <p>X: 表示该有毒有害物质至少在该部件的某一均质材料中的含量超出 SJ/T11364-2014 與 GB/T26572-2011 标准规定的限量要求。</p> | | | | | | |